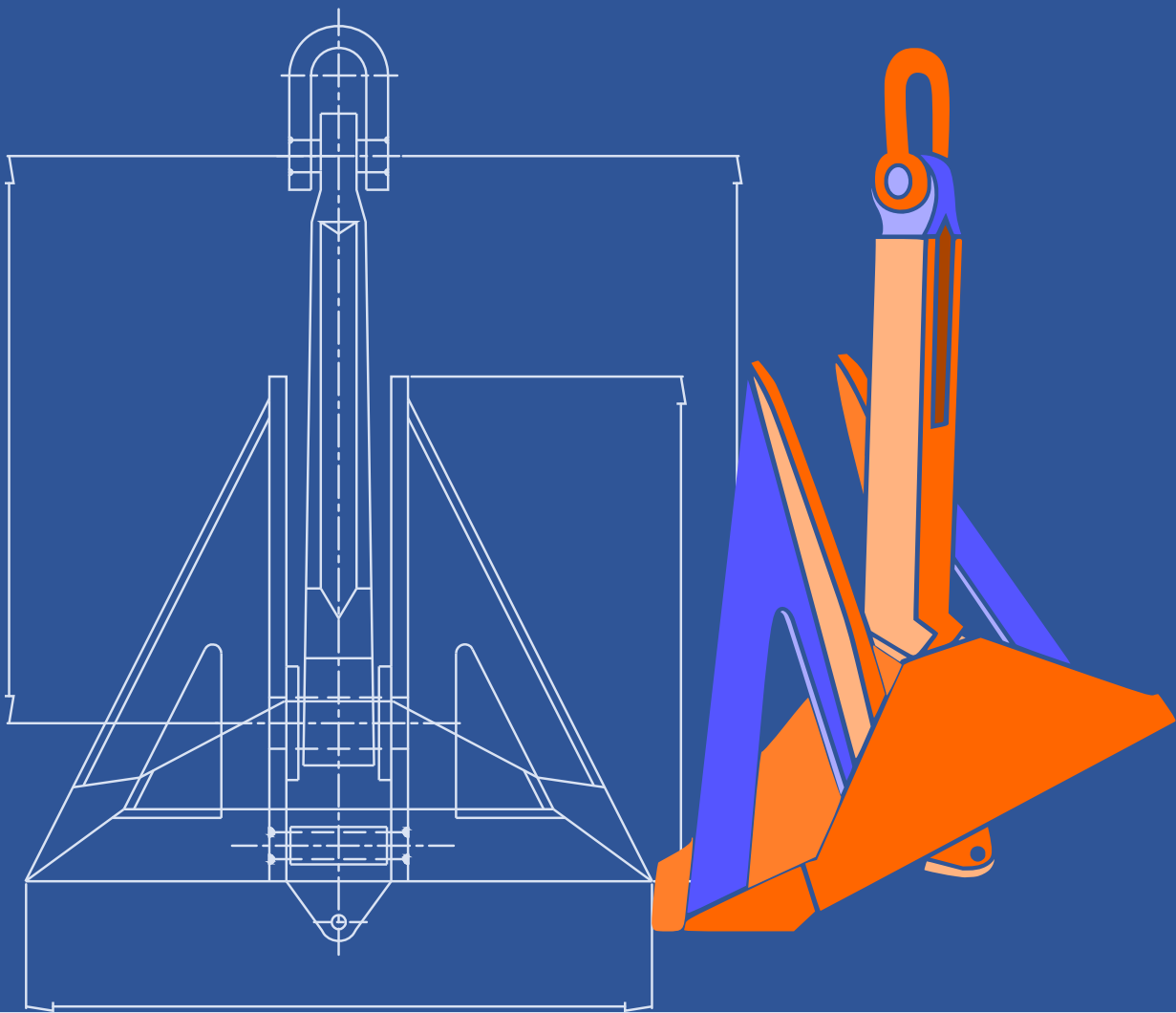
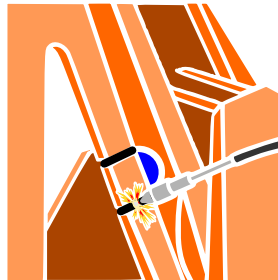


ASSEMBLY OF DELTA ANCHORS

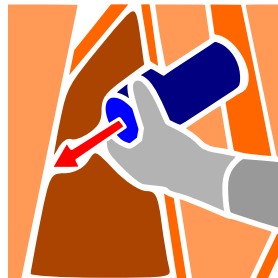


Assembly – Delta Anchors



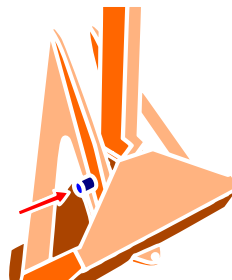
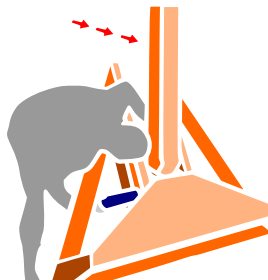
1 – Perform a Cut in the Fluke

Locate the cylindrical pin in the anchor crown, where the shank has to be placed. With the help of metal cutting tools, perform a cut in the fluke in the area indicated, to free the pin.



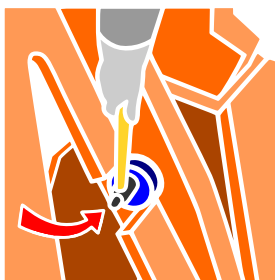
2 – Remove the Pin

The safety pin is now free, and can be easily removed. On the most common sizes it can be removed by hand, but in larger sizes it is recommended to aid yourself with metal handling tools.



3 – Insert the Shank and Secure it with the Pin

With the safety pin removed you can place the shank in the crown of the anchor. Once it is in place, re-insert the safety pin through the shank, as specified.



4 – Weld the Fluke and Finish the Assembly

Using a hammer slide the safety pin to the end. Now you can weld into the fluke the piece that you removed in the first step, and your Delta Anchor is finally assembled.

All instructions, drawings and recommendations are based on industry standards. Deviation margins, changes, and updates of procedures need to be taken in mind, this is your own responsibility and not from Castle Hills AS.